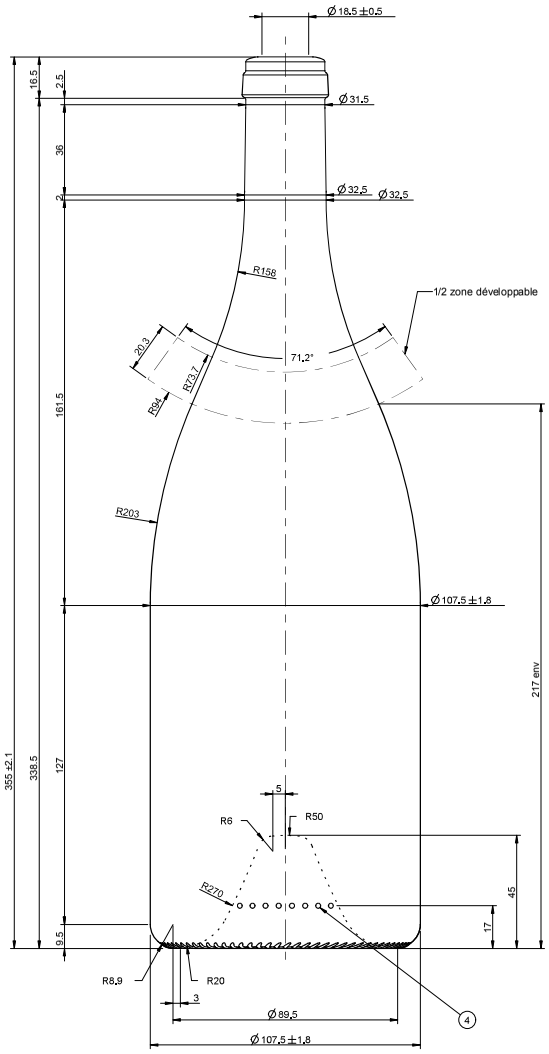
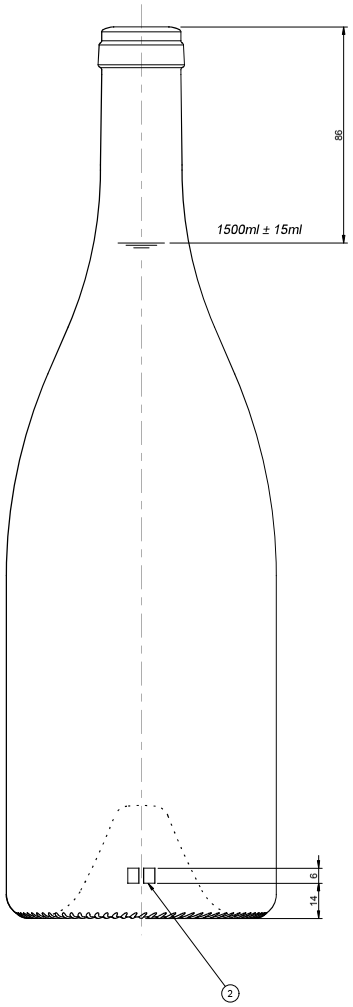
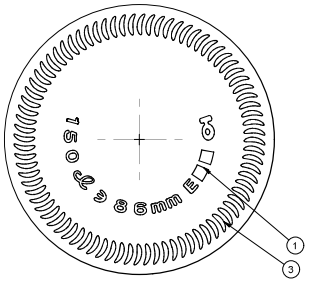
FINISH DESCRIPTION: MAGNUM VIGNERON DEB 18,5 MM	INSERT: NO







O-I France SAS
64 bd du 11 Novembre 1918 - BP 1228
69611 Villeurbanne Cedex, France
Tel. +33 (0)426686500

CONTAINER & MOULD DESIGN

EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

HEAT TREATMENT 20 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 21.75°
MAX. VERTICALITY TOLERANCE 3.9 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 7742	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 17.0 mm	MAX FILLING TUBE Ø 16 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
1530ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
1500ml ± 15ml	
CONTAINER WEIGHT	
1050g APPROX.	
FINISH DESIGNATION FR_32_SPECIAL_H165_7742	MAX GAS VOLUME
PROCESS / RETURNABLE NO	DESIGN REF. OI EU n° 22726

STANDARD
150CL BG MAGNUM II

DESIGNER	EBL	DATE	20/09/2018
CHECKED		DATE	
DRAWING NUMBER 180676		MOULD/SAP NUMBER 180676	

No	DATE	REVISIONS	DESIGN/CHECK
1	30/04/19	MODIFICATION DE L'APPELLATION	EBL
	28/12/18	AJOUT DU CODE SHAPE SUR LA VERSION 05	EBL

1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

A-1