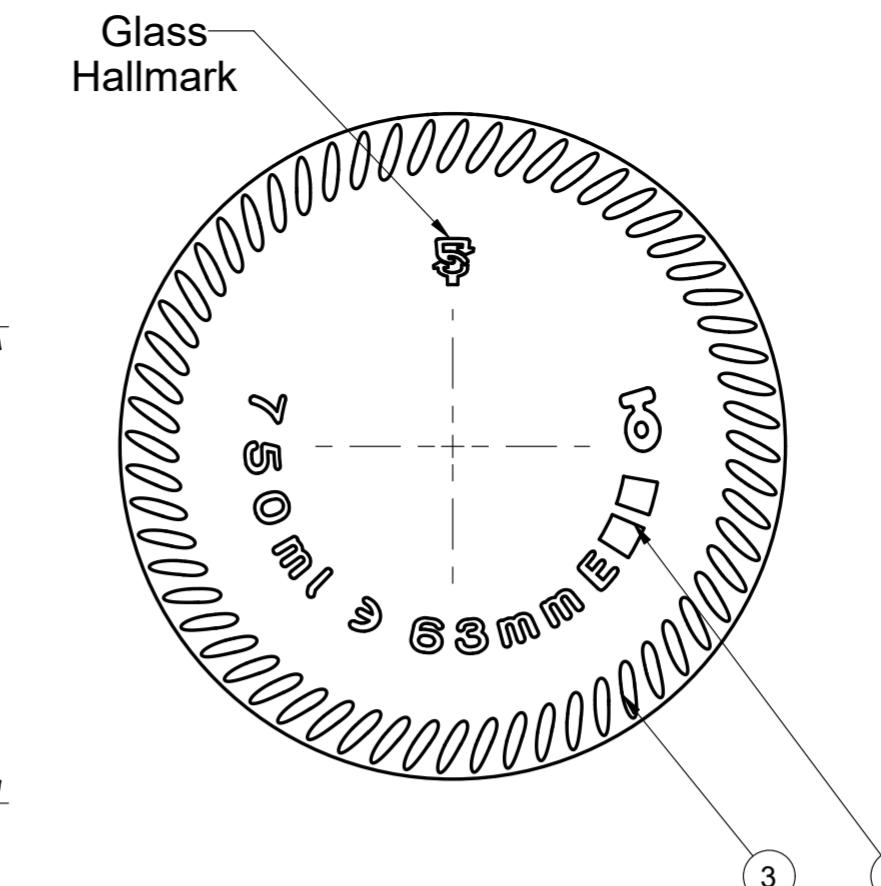
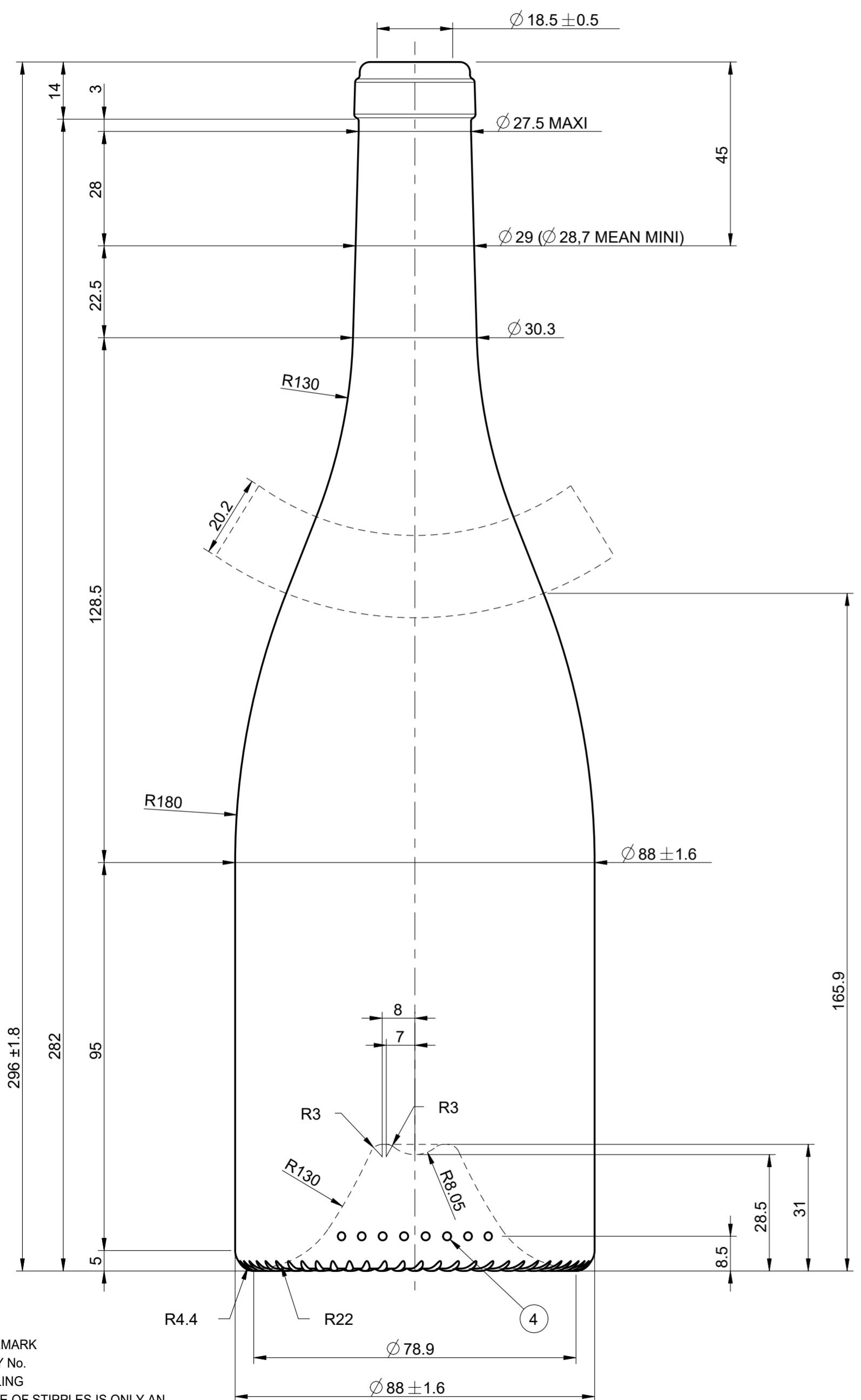


ENGINEERING EMOTIONS

O-I France SAS
2 Rue Maurice Moissonnier
69120 Vaulx-en-Velin, France
Tel. +33 (0)426686500

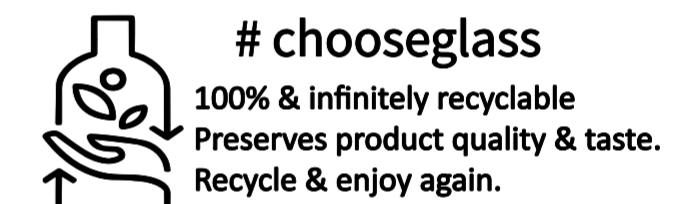
CONTAINER & MOULD DESIGN
EUROPE



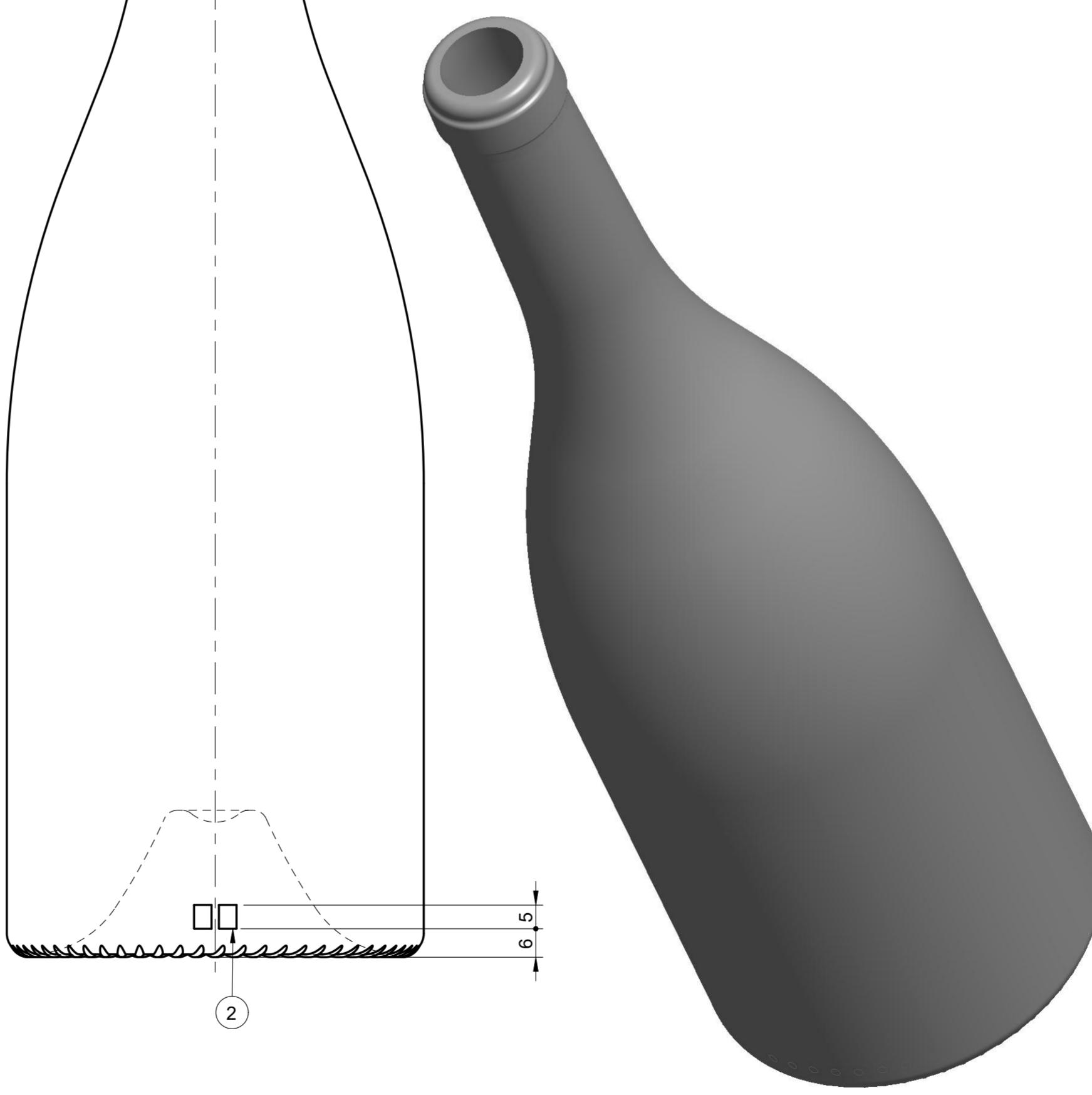
NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



More information about the Glass
Hallmark www.glasshallmark.com



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
1	12/12/22	ADDED LOGO GLASS HALLMARK IN THE PUSH UP	EBL
	11/07/19	CREATION VERSION 01	BCO

HEAT TREATMENT 50 °C maxi	CARBONATION 0 g CO ₂ /l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TIFF ANGLE 22.84°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 7808	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
770ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
750ml ± 10ml	
CONTAINER WEIGHT	
650g APPROX.	
FINISH DESIGNATION FR_30_SPECIAL_H140_7808	MAX GAS VOLUME
PROCESS	RETURNABLE
NO	DESIGN REF. N°33996

STANDARD
75 CL BG AUTH L50

DESIGNER	BCO	DATE	02/07/2019
CHECKED		DATE	
DRAWING NUMBER			SHAPE NUMBER
190403			190403